



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0446.006

DVS ZERT GmbH hereby certifies that the welding company

Grabner Stahl & Maschinenbau GmbH
Ziegeleigasse 10
8230 Hartberg
Austria

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-01-17 until 2024-10-26

Düsseldorf, 2023-01-17
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HABERBERGER

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 20 mm	FW, BW
135	1.2 1.2 1.2/8, 8 1.2/11 8	t ≥ 3 mm t = 3 - 30 mm t = 3 - 30 mm t = 10 - 40 mm t = 3 - 20 mm	FW BW FW BW BW
136	8	t = 3 - 30 mm	FW
141	23 8	t = 1.5 - 6 mm t = 2 - 6 mm	FW, BW FW, BW
784	1, 10, 2.1, 8 1, 10, 2.1, 8	t ≥ 0.75 mm t ≥ 1.5 mm	M6 M6 - M12

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Michael Paar, IWE

born: 1986-02-12

1st deputy(ies) of the responsible welding coordinator(s):

Franz Winkler, Level C

born: 1971-01-31

Others deputies:

Martin Paar, IWS

born: 1985-04-16

Remarks:

The welding coordinators Michael Paar, Martin Paar are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/446/15/27

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.